













## CENTRALISED ENERGY RECOVERY UNIT WITH ENTHALPIC HEAT EXCHANGER

#### **APPLICATION**

Whole-house heat recovery unit, suitable for vertical installation.

#### **SPECIFICATION**

Outer fan casing manufactured from powder coated galvanised sheet steel providing long lasting and robust construction. The unit is finished in white RAL 9010.

Internal structure manufactured from EPP (expanded polypropylene) providing reduced sound emissions and maximised air tightness and thermal insulation.

EC external rotor motors fitted as standard for energy saving. Provided with integral thermal protection, mounted on sealed for life ball bearings.

Backward curved centrifugal impeller dynamically balanced and directly driven by the motor to provide a smooth airflow through the unit.

Enthalpic heat exchanger with high thermal and latent efficiency. Made of antimicrobial technology, the builtin polymer membrane is mould and bacteria resistant: it also prevents the air flows contamination and block the odours.

The special configuration generates low pressure drop.

Very easy to be cleaned. Average efficiency:

85% thermal;

65% humidity.

#### **FEATURES & BENEFITS**

Ease of installation: fixing bracket supplied to hang the unit easily on the wall.

Simplified electric wiring: the unit is supplied pre-cabled.

Removable front panel for quick access to filters and heat exchanger.

Enthalpic heat exchanger suitable to transfer thermal energy and humidity from one airflow to the other, keeping the correct indoor humidity level (40-60%). During winter time, for example, it prevent that indoor air becomes too dry: in summer, instead, the humidity of the outdoor warm air is not transferred to the indoor cool air.

G4 filters easy removable for cleaning. The unit is also provided with the F7 filter accessory at the intake side.

Integral automatic physical bypass for free cooling during the summer season.

Automatic anti-frost protection to prevent frost building up on the intake side of the heat exchanger.

No condensation drainage is required.

Left/right configuration of the unit for mounting flexibility.

Tested to the latest standards: units are tested in the TÜV Rheinland accredited internal laboratory at Aerauliga according to the operating document IEC OD 2048 (level CTF1) for the IEC 60335-1 and IEC 60335-2-80 Standards, meaning accurate, up to date information on electrical safety, performance and noise level that can be relied upon.

Designed and manufactured accordance with EN60335-2-80 (Low Voltage Directive) and the EMC Directive (Electromagnetic Compatibility).

### **VERSIONS**

The unit is supplied with a multi-function LCD display (CTRL-DSP) for automatic control and convenience, providing:

- 3 speed settings (adjustable).
- Boost option.
- Holiday mode.
- Night mode.
- Weekly timer.
- Bypass setting.
- Airflow balancing.
- Filter replacement and fan failure indicator.
- Working hour counter.
- Setting saving and loading.
- Suitable for remote ambient sensors (SEN-HY, SEN-PIR).
- ModBus interface.
- Connection to remote pre/post heating
- · Left or Right hand configuration (air connection).

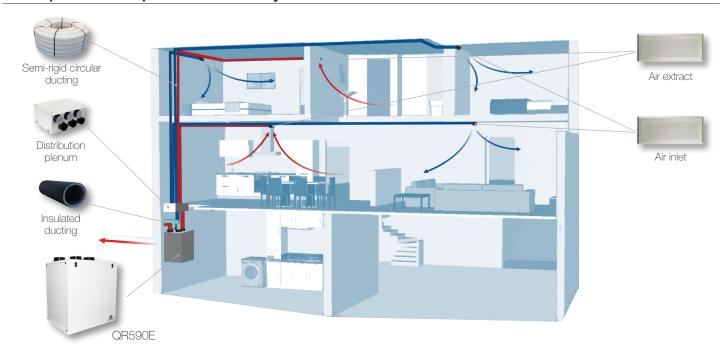


CTRL-DSP (supplied as standard)



## **QR590E**

### Example of a complete ventilation system



Application: new build.

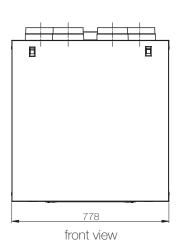
How it works: a continuous running energy recovery unit (QR590E) transfers thermal energy and humidity from humid air extracted from wet rooms to warm incoming fresh air which is ducted to habitable rooms. Thanks to the easy-to-fit air distribution system each single ambient can be properly ventilate: the boost function enables rapid extract of increased moisture or pollutant levels. It also provides discrete installation and very quite operation.

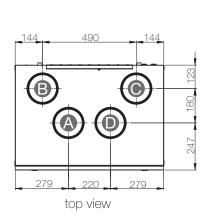
QR590E does not need any condensation drainage.

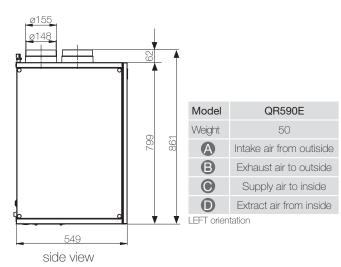
Energy saving: the preheated/precooled fresh air and continuous air changes reduce the demand for additional heating/airconditioning. The EC brushless motors significantly reduce the electricity consumption.

Indoor Air Quality: a correctly specified mechanical ventilation system can ensure the quality of the indoor air is constantly maintained for the health and well-being of the occupants as well as of the building. Duly maintained filters ensure that incoming air is suitably filtered of dust and pollen before if enters the home.

## Dimensions (mm) and Weight (kg)





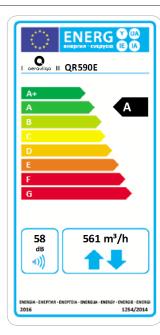




# **QR590E**

## Product fiche - ErP Directive, Regulations 1253/2014 - 1254/2014

a)	Mark	-	AERAULIQA				
b)	Model	-	QR590E				
C)	SEC class	-	А	В	В		
c1)	SEC warm climates	kWh/m².a	-14,9	-10,8	-7,2		
c2)	SEC average climates	kWh/m².a	-38,0	-32,9	-28,6		
c3)	SEC cold climates	kWh/m².a	-73,7	-66,9	-61,2		
	Energy label	-		Yes			
d)	Unit typology	-	Reside	ential - bidire	ctional		
e)	Type of drive	-	Varia	able speed	drive		
f)	Type of Heat Recovery System	-	H	leat recover	У		
g)	Thermal efficiency of heat recovery	%		71			
h)	Maximum flow rate @ 100 Pa	m³/h		561			
i)	Electric power input (maximum flow rate)	W		343			
j)	Sound power level (L <sub>WA</sub> )	dBA		58			
k)	Reference flow rate	m³/h	393				
l)	Reference pressure difference	Pa		50			
m)	Specific power input (SPI)	W/m³/h		0,344			
n1)	Control factor	-	0,65	0,85	1,0		
n2)	Control typology	-	Local demand control	Central demand control	Manual control (no DCV)		
01)	Maximum internal leakage rate	%		0,8	,		
02)	Maximum external leakage rate	%		0,5			
p1)	Internal mixing rate	%		N/A			
p2)	External mixing rate	%		N/A			
q)	Visual filter warning	-	Visual filte	Visual filter warning on displa			
r)	Instructions to install regulated grilles	-	N/A				
s)	Internet address for pre/disassembly instructions	-	www.aerauliqa.com				
t)	Airflow sensitivity to pressure variations	%		N/A			
u)	Indoor/outdoor air tightness	m³/h		N/A			
v1)	AEC - Annual electricity consumption - warm climates	kWh	1,8	3,1	4,3		
v2)	AEC - Annual electricity consumption - average climates	kWh	2,3	3,6	4,8		
v3)	AEC - Annual electricity consumption - cold climates	kWh	7,6	8,9	10,1		
w1)	AHS - Annual heating saved - warm climates	kWh	19,4	18,6	18,0		
w2)	AHS - Annual heating saved - average climates	kWh	43,0	41,2	39,8		
w3)	AHS - Annual heating saved - cold climates	kWh	84,1	80,5	77,8		
	Sound pressure @ 3m(1)	dB(A)		34			
	Ambient temperature max	°C		+40			
	Degree of protection IP	-		X4			
	Marking	-		C€			
- 220	)-240V ~ 50/60Hz						



<sup>(1)</sup> sound pressure level @ 3m in free field, breakout, speed 40%, for comparative purposes only.





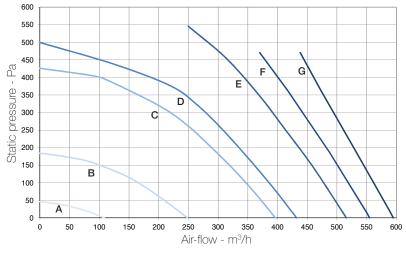
<sup>- 220-240</sup>V ~ 50/60Hz.

<sup>-</sup> air performance measured according to ISO 5801 a 230V 50Hz, air density 1,2Kg/m³.

<sup>-</sup> data measured in the TÜV Rheinland accredited internal laboratory at Aerauliqa according to the operating document IEC OD 2048 (level CTF1) for the IEC 60335-1 and IEC 60335-2-80 Standards.

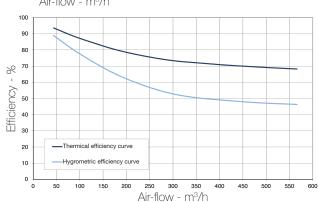
## **QR590E**

#### Performance curve



Curve	Speed %	W max	m³/h max
A (min)	21	11	108
В	37	38	249
С	54	117	396
D	58	146	432
Е	67	234	516
F	81	305	555
G (max)	100	343	595

Intake curve according to Reg. 1253/2014 (ErP). Product tested without filter F7.



Data of the enthalpic heat exchanger. Test conditions: Indoor air 25°C 50% RH;

External air 5°C 70% RH.

### Sound level

Speed 100%   63   125   250   500   1 K   2 K   4 K   8 K   Tot   623     Intake   83   65   70   73   62   58   63   47   84   51     Supply   81   65   65   66   57   51   42   33   81   45     Extract   80   63   66   68   60   54   45   34   78   47     Exhaust   78   65   70   71   62   59   63   45   80   55     Breakout   81   69   67   69   62   56   48   36   82   45     Lw dB - SOUND POWER OCTAVE BAND   Lp di     Speed 80%   63   125   250   500   1 K   2 K   4 K   8 K   Tot   623     Intake   73   61   67   69   59   56   50   41   31   74     Extract   73   60   63   65   57   51   42   31   74     Extract   73   60   63   65   57   51   42   31   74     Extract   73   60   63   65   57   51   42   31   74     Extract   73   60   63   65   57   51   42   31   74     Extract   73   60   63   65   57   51   42   31   74     Extract   73   60   63   65   57   51   42   31   74     Extract   74   64   62   67   59   53   45   33   74     Extract   75   66   67   58   55   49   41   75   46     Extract   64   62   67   58   56   49   41   72   46     Extract   64   59   63   63   56   51   41   30   69   42     Extract   64   59   63   63   56   57   51   43   31   70   44     Extract   64   60   66   67   57   54   48   41   71   45     Extract   64   60   66   67   57   54   48   41   71   45     Extract   64   69   66   67   57   54   48   41   71   45     Extract   64   60   66   67   57   54   48   41   71   45     Extract   64   60   66   67   57   54   48   41   71   45     Extract   64   60   66   67   57   54   48   41   71   45     Extract   64   63   65   57   51   43   31   70   44     Extract   64   63   65   67   57   54   48   41   71   45     Extract   58   52   60   51   47   40   31   68   35     Extract   58   52   60   51   47   40   31   67   35     Extract   58   52   60   51   47   40   31   67   35     Extract   58   52   60   51   47   40   31   67   35     Extract   58   56   54   66   55   49   47   40   31   67   35     Extract   58   56   54   66   55   54   67   58   56			Lw dB - SOUND POWER OCTAVE BAND								Lp dB(A)	
Intake		Speed 100%	63	125							Tot	@3m
Supply   B1   65   65   66   57   51   42   33   81   45     Extract   80   63   66   68   60   54   45   34   78   47     Exhaust   78   65   70   71   62   59   53   45   80   55     Breakout   B1   69   67   69   62   56   48   36   82   48     Extract   Speed 80%   63   125   250   500   1 K   2 K   4 K   8K   Tot   203     Intake   73   61   67   69   59   56   50   41   31   74   44     Extract   73   60   63   65   56   50   41   31   74   44     Extract   73   61   66   67   58   55   49   41   75   44     Extract   73   61   66   67   58   55   49   41   75   44     Extract   71   64   62   67   59   53   45   33   74   44     Extract   71   64   62   67   59   53   45   33   74   46     Extract   74   65   61   68   67   68   56   49   41   75   46     Speed 60%   63   125   250   500   1 K   2 K   4 K   8K   Tot   603     Intake   65   61   68   67   68   56   49   41   72   46     Supply   63   59   63   64   55   49   40   29   69   42     Extract   64   59   63   63   56   57   51   43   31   70   44     Extract   64   60   66   67   67   58   56   48   41   71   45     Extract   64   60   66   67   67   58   56   49   40   29   69   42     Extract   64   60   66   67   67   58   56   49   41   71   45     Extract   59   64   63   65   57   51   43   31   70   44     Extract   59   64   63   65   57   51   43   31   70   44     Extract   59   64   63   65   57   51   43   31   70   44     Extract   59   64   63   65   57   51   43   31   70   44     Extract   58   52   50   500   1 K   2 K   4 K   8K   70 t   60     Speed 40%   63   125   250   500   1 K   2 K   4 K   8K   70 t   60     Extract   58   52   60   51   47   40   31   68   33     Extract   58   52   60   51   47   40   31   67   38     Extract   58   52   60   51   47   40   31   67   38     Extract   58   52   60   51   47   42   32   22   63   34     Extract   58   52   60   51   47   42   32   22   63   34     Extract   58   52   60   51   47   40   31   67   38     Extract   58   56   60   51   47   42   32   22   63   34     Ex	Intake											51
Extract	Supply		81	65	65	66	57	51	42	33	81	45
Breakout			80	63	66	68	60	54	45	34	78	47
Lw dB - SOUND POWER OCTAVE BAND   Lp df	Exhaust		78	65	70	71	62	59	53	45	80	50
Speed 80%   63   125   250   500   1 K   2 K   4 K   8K   Tot   @31     Intake	Breakout		81	69	67	69	62	56	48	36	82	48
Speed 80%   63   125   250   500   1 K   2 K   4 K   8K   Tot   @33     Intake   73   61   67   69   59   56   50   43   75   47     Supply   72   61   63   65   56   50   41   31   74   44     Extract   73   60   63   65   57   51   42   31   74   44     Exhaust   73   61   66   67   58   55   49   41   75   46     Breakout   71   64   62   67   59   53   45   33   74   45     Speed 60%   63   125   250   500   1 K   2 K   4 K   8K   Tot   @33     Intake   65   61   68   67   58   56   49   41   72   46     Supply   63   59   63   64   55   49   40   29   69   42     Extract   64   59   63   63   56   51   41   30   69   42     Extract   64   60   66   67   57   54   48   41   71   45     Breakout   59   64   63   65   57   51   43   31   70   44     Exhaust   59   64   63   65   57   51   43   31   70   44     Supply   53   53   62   52   47   41   32   22   63   38     Extract   58   52   60   51   47   42   32   22   63   38     Extract   58   52   60   51   47   42   32   22   63   38     Extract   58   55   54   66   55   49   47   40   31   67   38     Extract   58   52   60   51   47   42   32   22   63   38     Extract   58   55   54   66   55   49   47   40   31   67   38     Extract   58   52   60   51   47   42   32   22   63   38     Extract   58   55   54   66   55   49   47   40   31   67   38     Extract   58   55   54   66   55   49   47   40   31   67   38     Extract   58   52   60   51   47   42   32   22   63   38     Extract   58   55   54   66   55   49   47   40   31   67   38     Extract   58   55   54   66   55   49   47   40   31   67   38     Extract   58   52   60   51   47   42   32   22   63   38     Extract   58   55   54   66   55   49   47   40   31   67   38     Extract   58   55   54   66   55   49   47   40   31   67   38     Extract   58   55   54   66   55   49   47   40   31   67   38     Extract   58   55   54   66   55   49   47   40   31   67   38     Extract   58   56   56   66   56   57   57   57   57			Lw dB - SOUND POWER OCTAVE BAND									Lp dB(A)
Supply   72   61   63   65   56   50   41   31   74   43     Extract   73   60   63   65   57   51   42   31   74   44     Exhaust   73   61   66   67   58   55   49   41   75   46     Breakout   71   64   62   67   59   53   45   33   74   45     Exhaust   74   64   62   67   59   53   45   33   74   45     Exhaust   74   64   62   67   59   53   45   33   74   45     Exhaust   75   66   67   58   56   49   41   75   46     Exhaust   65   61   68   67   58   56   49   41   72   46     Exhaust   64   59   63   64   55   49   40   29   69   42     Exhaust   64   60   66   67   57   54   48   41   71   45     Exhaust   64   60   66   67   57   54   48   41   71   45     Exhaust   64   63   65   57   51   43   31   70   44     Exhaust   64   63   65   57   51   43   31   70   44     Exhaust   64   63   65   57   51   43   31   70   44     Exhaust   64   63   65   57   51   43   31   70   44     Exhaust   65   55   67   55   49   47   40   31   68   39     Exhaust   58   52   60   51   47   42   32   22   63   36     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67   39     Exhaust   55   54   66   55   49   47   40   31   67     Exhaust   55   56   56   56		Speed 80%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m
Extract	Intake		73	61	67	69	59	56	50	43	75	47
Exhaust 73 61 66 67 58 55 49 41 75 466 Breakout 71 64 62 67 59 53 45 33 74 45  Lw dB - SOUND POWER OCTAVE BAND Lp df  Speed 60% 63 125 250 500 1 K 2 K 4 K 8K Tot @3  Supply 63 59 63 64 55 49 40 29 69 42  Extract 64 59 63 63 56 51 41 30 69 42  Exhaust 64 60 66 67 57 54 48 41 71 45  Breakout 59 64 63 65 57 51 43 31 70 44  Exhaust 64 60 66 67 57 51 43 31 70 44  Speed 40% 63 125 250 500 1 K 2 K 4 K 8K Tot @3  Intake 65 55 55 67 55 49 47 40 31 68 39  Supply 63 53 53 62 52 47 41 32 22 63 34  Extract 58 52 60 51 47 42 32 22 63 34  Exhaust 55 54 66 55 49 47 40 31 67 39	Supply		72	61	63	65	56	50	41	31	74	43
Speed 60%   63   125   250   500   1 K   2 K   4 K   8K   Tot   200	Extract		73	60	63	65	57	51	42	31	74	44
Lw dB - SOUND POWER OCTAVE BAND   Lp df	Exhaust		73	61	66	67	58	55	49	41	75	46
Speed 60%   63   125   250   500   1 K   2 K   4 K   8K   Tot   @31	Breakout		71	64	62	67	59	53	45	33	74	45
Intake         65         61         68         67         58         56         49         41         72         46           Supply         63         59         63         64         55         49         40         29         69         42           Extract         64         59         63         63         56         51         41         30         69         42           Exhaust         64         60         66         67         57         54         48         41         71         45           Breakout         59         64         63         65         57         51         43         31         70         44           Speed 40%         63         125         250         500         1 K         2 K         4 K         8K         Tot         @3           Intake         55         55         67         55         49         47         40         31         68         39           Supply         53         53         62         52         47         41         32         22         63         34           Extract         58         52			Lw dB - SOUND POWER OCTAVE BAND								Lp dB(A)	
Supply         63         59         63         64         55         49         40         29         69         42           Extract         64         59         63         63         56         51         41         30         69         42           Exhaust         64         60         66         67         57         54         48         41         71         45           Breakout         59         64         63         65         57         51         43         31         70         44           Lw dB - SOUND POWER OCTAVE BAND         Lp dB           Speed 40%         63         125         250         500         1 K         2 K         4 K         8K         Tot         @3           Intake         55         55         67         55         49         47         40         31         68         39           Supply         53         53         62         52         47         41         32         22         63         35           Extract         58         52         60         51         47         40         31         67         39		Speed 60%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m
Extract 64 59 63 63 56 51 41 30 69 42 Exhaust 64 60 66 67 57 54 48 41 71 45 Breakout 59 64 63 65 57 51 43 31 70 44 Exhaust 64 60 66 67 57 51 43 31 70 44 Exhaust 65 55 55 67 55 49 47 40 31 68 39 Extract 58 52 60 51 47 42 32 22 63 34 Exhaust 55 54 66 55 49 47 40 31 67 39	Intake		65	61	68	67	58	56	49	41	72	46
Exhaust         64         60         66         67         57         54         48         41         71         45           Breakout         59         64         63         65         57         51         43         31         70         44           Lw dB - SOUND POWER OCTAVE BAND         Lp dB           Speed 40%         63         125         250         500         1 K         2 K         4 K         8K         Tot         @3r           Intake         55         55         67         55         49         47         40         31         68         38           Supply         53         53         62         52         47         41         32         22         63         38           Extract         58         52         60         51         47         42         32         22         63         34           Exhaust         55         54         66         55         49         47         40         31         67         39	Supply		63	59	63	64	55	49	40	29	69	42
Breakout         59         64         63         65         57         51         43         31         70         44           Lw dB - SOUND POWER OCTAVE BAND         Lp dB           Speed 40%         63         125         250         500         1 K         2 K         4 K         8K         Tot         @3           Intake         55         55         67         55         49         47         40         31         68         39           Supply         53         53         62         52         47         41         32         22         63         35           Extract         58         52         60         51         47         42         32         22         63         34           Exhaust         55         54         66         55         49         47         40         31         67         39	Extract		64	59	63	63	56	51	41	30	69	42
Lw dB - SOUND POWER OCTAVE BAND         Lp dB           Speed 40%         63         125         250         500         1 K         2 K         4 K         8K         Tot         @3r           Intake         55         55         67         55         49         47         40         31         68         39           Supply         53         53         62         52         47         41         32         22         63         35           Extract         58         52         60         51         47         42         32         22         63         34           Exhaust         55         54         66         55         49         47         40         31         67         39	Exhaust		64	60	66	67	57	54	48	41	71	45
Speed 40%     63     125     250     500     1 K     2 K     4 K     8K     Tot     @3r       Intake     55     55     67     55     49     47     40     31     68     39       Supply     53     53     62     52     47     41     32     22     63     35       Extract     58     52     60     51     47     42     32     22     63     34       Exhaust     55     54     66     55     49     47     40     31     67     39	Breakout		59	64	63	65	57	51	43	31	70	44
Intake       55       55       67       55       49       47       40       31       68       39         Supply       53       53       62       52       47       41       32       22       63       35         Extract       58       52       60       51       47       42       32       22       63       34         Exhaust       55       54       66       55       49       47       40       31       67       39			Lw dB - SOUND POWER OCTAVE BAND									Lp dB(A)
Supply     53     53     62     52     47     41     32     22     63     35       Extract     58     52     60     51     47     42     32     22     63     34       Exhaust     55     54     66     55     49     47     40     31     67     39		Speed 40%	63	125	250	500	1 K	2 K	4 K	8K	Tot	@3m
Extract     58     52     60     51     47     42     32     22     63     34       Exhaust     55     54     66     55     49     47     40     31     67     39	Intake		55	55	67	55	49	47	40	31	68	39
Exhaust 55 54 66 55 49 47 40 31 67 39	Supply		53	53	62	52	47	41	32	22	63	35
	Extract		58	52	60	51	47	42	32	22	63	34
Breakout 54 53 59 52 48 43 33 23 62 34	Exhaust		55	54	66	55	49	47	40	31	67	39
	Breakout		54	53	59	52	48	43	33	23	62	34